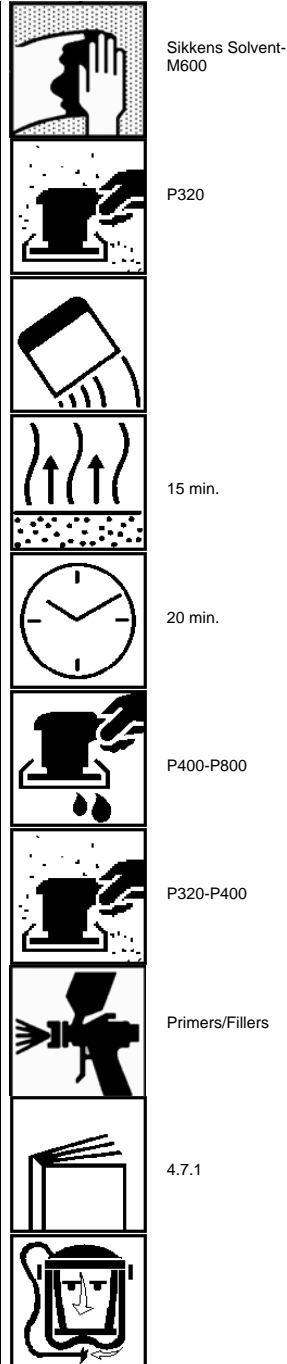


Kombi Filler

FOR PROFESSIONAL USE ONLY

Quick reference



Description:

Fine-textured knifing filler for filling minor surface flaws and scratch marks in car and commercial vehicle bodies. Designed for new work as well as for repairs.

Product and additives:

Kombi Filler

Basic raw materials:

Nitrocellulose blends

Suitable substrates:

- Existing finishes, including thermoplastic acrylic finishes
- All current Sikkens preparatory products

Surface preparation:

- Degrease and dry sand with P320 grit (3M 255P Gold).

Application process:

Always apply a thin initial coat to fill holes and scratch marks. Subsequent coats can be applied at 15-minute intervals.

Cleaning of equipment:

Clean equipment in Sikkens Solvent, a nitrocellulose thinner or 1.2.3 Thinner

Drying times:

| | 20°C | 40°C | 60°C |
|--------------------|---------|---------|---------|
| Dry to sand after: | 20 mins | 15 mins | 8 mins. |

Recommended sandpaper grades:

For dry sanding: P320-P400 (3M 255P Gold).
For wet sanding: P400-P800 (3M 734 Black).

Recoatable with (Recoatability):

All current Sikkens preparatory products with the exception of Polysurfacor. Provided a thin coat is applied, with the surplus being scraped off, it can be recoated with the following topcoats: Autocryl, Autocryl Plus, Autocryl LV 420, Autocryl LV 480, Autobase, Autoflex RX, Autocoat BT and Autocoat LV.



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VOC:

Theoretical VOC: 490 g/l ready to use mixture.

Shelflife:

Kombi Filler: 2 years



Packaging:

200 gram tubes and 1.5 kg cans

Color:

Grey

HEALTH & SAFETY DATA concerning Kombi Filler and additives:

For professional use only. (See **Material Safety Data Sheet**).

See text on the label of this product.

The user of this product is required to comply with the national statutory regulations for health and safety at work and waste disposal.

Akzo Nobel Car Refinishes

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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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